



Madeira® Collection

PREMIUM VINYL WINDOWS



INSPIRATION GUIDE



Impressive Inside & Out™



AWNING AND PICTURE WINDOWS

White vinyl interior and bronze hardware

Impressive Inside & Out

Simonton® Windows & Doors presents a fresh perspective on your home — and all the moments that matter most to you.

Our commitment to quality begins with premium vinyl products proudly crafted in the USA that deliver decades of durability, ease of use and efficient thermal performance — with an array of operating styles, colors and hardware to complement the design aesthetic of your home.

Every day, we design award-winning windows and doors to satisfy a simple purpose: to brighten and beautify your home, and to enhance your comfort and peace of mind for generations to come.



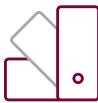
Scan the QR code to watch the Simonton brand video



Enduring Style. Impressive Performance.

Designed to enhance your home, Simonton Madiera premium vinyl windows provide exceptional performance, interior comfort and lasting convenience. Featuring a traditional frame design that complements a variety of architectural styles, Madeira windows offer a wide selection of colors, hardware finishes, decorative glass, and grille designs to complement your home's design aesthetic. Advanced glass options help reduce heating and cooling costs, keeping your home comfortable season after season.

At Simonton, we strive to exceed your expectations. Our Simonton Madeira Collection windows are designed with your home and your needs in mind.



IMPACTFUL STYLE

Brighten and beautify your home — inside and out. Explore a wide range of colors, configurations and finishes to complement any architectural or interior design style.



EXCEPTIONAL QUALITY

Simonton Madeira windows feature fusion-welded construction with multi-chambered frames, providing strength and weathertight protection from the elements that will perform for years.



ENERGY EFFICIENCY

Madeira windows are built with thermally efficient vinyl and can be customized with advanced glass features that deliver outstanding energy performance and maximize your home's interior comfort.



AAMA GOLD LABEL CERTIFIED

The Madeira Collection has earned the AAMA Gold Label, signifying best-in-class durability, weather resistance and energy efficiency. Learn more at simonton.com/aama-gold



SUPERIOR SAFETY & SECURITY

The safety of your home and family is our highest priority. Madeira windows have been rigorously tested to deliver superior protection from force entry, wind, rain and sun damage.



TRUSTED EXPERTISE

Simonton is proud to be part of Cornerstone Building Brands, the #1 manufacturer of windows in North America. We continue to deliver on a reputation of innovation and authenticity built over 75 years in the industry.



COMPREHENSIVE WARRANTY

We stand behind the quality and craftsmanship of our windows and proudly offer a comprehensive warranty covering our vinyl, hardware and glass units for your total peace of mind.



ENERGY EFFICIENCY

Madeira windows can be customized to meet ENERGY STAR criteria for any climate, ensuring optimal performance for your home. Select triple-pane window styles are recognized as the Most Efficient of ENERGY STAR in 2025.



CASEMENT AND PICTURE WINDOW COMBINATION
White vinyl interior and satin nickel hardware

Resilient Design. Exceptional Performance.



SLIDER AND DOUBLE HUNG WINDOWS
Tan vinyl interior with matching hardware

1. CLASSIC STYLING

3-1/4" wide frame design features the contoured look of traditional wood windows.

2. DURABLE CONSTRUCTION

Fusion-welded vinyl frame and sash provide enhanced durability and weather resistance.

3. WEATHER BARRIER

Lap-Lok® meeting rail features an overlapping, interlocking design that tightly seals the sash around dual fin weatherstripping, virtually eliminating air and water infiltration.

4. ENHANCED INSULATION

Multi-chambered profiles in the head, sill and sash maximize insulation and interior comfort.

5. WATER RESISTANCE

Sloped pocket sill quickly moves water away from the window, even in heavy rain.

6. EASY TO CLEAN

Both sash tilt in and lift out for easy cleaning of both sides of the window from inside your home.

7. SUPERIOR SAFETY & SECURITY

Dual cam locks secure the window tightly against the elements. Air Loks™ can be engaged to limit the amount a window can be opened for safer ventilation.

8. SMOOTH OPERATION

3/4" stainless-steel balance system allows easy opening of the window sash to any desired position, even after years of use.

9. ACCESSIBILITY & OPERATION

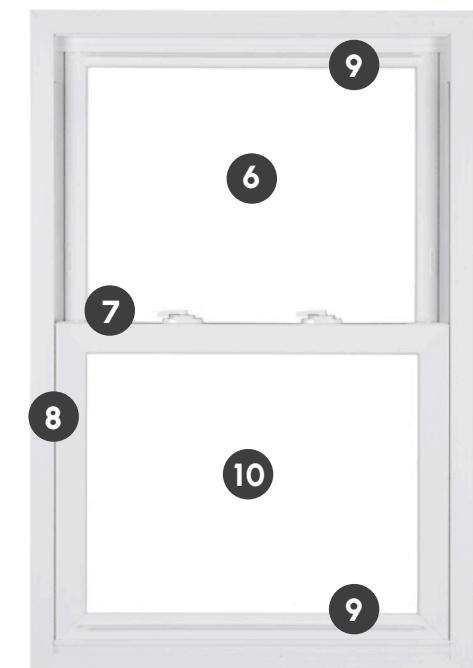
Dual-contoured lift rails are molded into the sash for strength, durability and easy operation.

10. ESSENTIAL ENERGY EFFICIENCY

Double-strength 7/8" insulating glass unit with ProSolar® Low-E Glass, Argon gas and Intercept® spacer system helps keep your home comfortable and save energy.



OUTSIDE VIEW



INSIDE VIEW



Steps to Select Your Perfect Window

Understanding the architectural identity of your home is key to making authentic window selections. Every detail — size, shape, color, grille pattern and profile — is an opportunity to complement and enhance the interior and exterior design elements that make your home uniquely your own.

01

EXPLORE WINDOW OPERATING STYLES

Choose from a variety of window shapes and operating styles to complement your home, inside and out.

02

LEARN ABOUT YOUR GLASS OPTIONS

Glass impacts your interior comfort and energy costs, as well as security, acoustics, privacy and more.

03

SELECT YOUR DESIGN OPTIONS

Explore a wide range of interior and exterior colors and hardware options.

04

CHOOSE YOUR GRILLE PROFILE & FRAME

Traditional or contemporary, the right grille profile and pattern can enhance the authenticity and aesthetic of your home.

A Window and Style for Every Home.

Consider your home's architectural and interior design when selecting a window style. Choose from a variety of shapes and unique operating styles that will complement your home inside and out while delivering dependable functionality and performance.

"We love our new windows! They are stylish and functional. They also come with many options to choose from as far as sliders, window pane type and color."



Hawaii Homeowner



DOUBLE HUNG

Double Hung windows provide a timeless and classical aesthetic. The top and bottom sash slide vertically and tilt in for easy cleaning from inside the home.



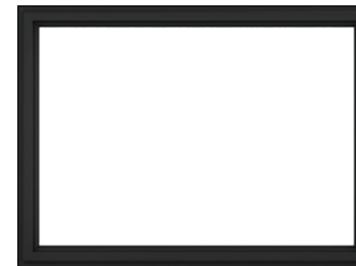
SINGLE HUNG

Single Hung windows have a classic appearance with a bottom sash that slides vertically and tilts inward for easy cleaning from inside the home and a fixed top sash.



CASEMENT

Casements offer maximum ventilation and are the most energy-efficient windows available. The crank-operated hinged sash opens easily outward and can be cleaned from inside when fully opened.



PICTURE

Offering an expansive, unhindered view, a Picture window is one of the most weather-resistant styles available and is fixed—with no movable sash. They are ideal for large or small areas where daylight is desired.



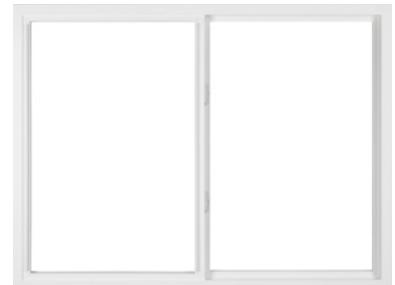
BAY

Bay windows add interior and exterior dimension to your home. Available in 30° or 45° angles, they can create a special nook or add a dramatic accent to any room.



BOW

Bow windows add unique style to your home, with a more rounded, circular appearance than a Bay. The panes are mulled at 10° angles and available in 3-, 4- or 5-unit configurations.



SLIDING

Sliding windows glide horizontally to increase ventilation. Available in single or double slider configurations.



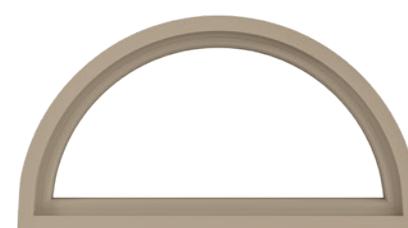
END VENT SLIDER

Ideal choice for replacing a large Picture window to gain ventilation, the End Vent or 3-lite Slider has a fixed center window with operable end vents that slide horizontally.



AWNING

Awning windows are hinged at the top and open outward. Turn the crank handle and enjoy fresh air, even when it's raining.



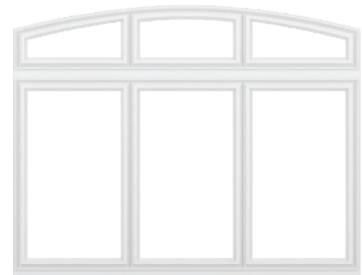
SPECIALTY SHAPES

Available in a variety of circular, arched and linear designs — Specialty windows provide a unique, custom look that complements both contemporary and traditional homes.



GARDEN

Available in two unique styles, Garden windows bring the outdoors in. Their unique dimensionality makes them ideal for showcasing collectibles and plants, while the side windows open for added ventilation.



COMBINATION WINDOWS

Select Madeira windows can be mulled (or joined) together into a single unit. A mulled window combines matching or contrasting window styles to create a single weathertight unit that provides a truly custom aesthetic and allows more natural light into your home.



NEED INSPIRATION?

Scan to see these window styles in our photo gallery.

02

Learn About Your Glass Options

Simonton Madeira windows deliver outstanding energy efficiency and thermal performance, helping reduce heating and cooling costs and keep your home comfortable year-round. Additional glass options are available to enhance thermal performance, security, acoustics, privacy and fade protection.

ENERGY SAVINGS & INTERIOR COMFORT

Madeira windows can be customized to meet ENERGY STAR® requirements in any region. Our double-strength, ProSolar® Low-E glass options are designed to enhance regional energy efficiency and deliver optimal efficiency and comfort, no matter where you live.



IDEAL FOR AVERAGE CLIMATES
Year-Round Comfort & Efficiency



GAS FILL
Argon gas (six times denser than air) is sealed between the glass panes to increase insulation and reduce energy loss.



IDEAL FOR WARM CLIMATES
Superior Solar Control & Aids Cooling



SPACER SYSTEMS
Glass panes are separated by a spacer system that helps seal in functional gases and create an airtight seal.



IDEAL FOR COOLER CLIMATES
Uses Sun's Warmth & Aids Heating

GAS FILL
Argon gas (six times denser than air) is sealed between the glass panes to increase insulation and reduce energy loss.

SPACER SYSTEMS
Glass panes are separated by a spacer system that helps seal in functional gases and create an airtight seal.

- ✓ The standard **Intercept®** spacer system helps keep glass warm and expands and contracts for reduced seal failure.
- ⊕ The **Supercept™** spacer system utilizes a stainless steel alloy that offers increased durability and thermal efficiency.
- ⊕ The non-metallic foam **Super Spacer®** is non-conductive and reduces energy transference and unwanted noise.



IDEAL FOR WARMEST CLIMATES
Exceptional Solar Control & Aids Cooling



INTERIOR SURFACE LOW-E
Added For Warmth & Superior Insulation



CASEMENT WINDOWS
White vinyl interior with matching hardware



⊕ SOUND-ABATEMENT GLASS

If you live in a noisy area, ask about specialty glass designed to reduce unwanted noise infiltration.



⊕ ECO³ TRIPLE-PANE GLASS

Three panes of double-strength glass create two separate air spaces for optimal thermal performance and interior comfort. Select Madeira window styles with Eco3 triple-pane glass are recognized as Most Efficient by ENERGY STAR in 2025.



⊕ SOUND & SECURITY GLASS

Laminated glass uses a durable interlayer to resist forced entry, reduce noise, and block up to 99% of UV rays that cause interior fading.

DECORATIVE GLASS OPTIONS

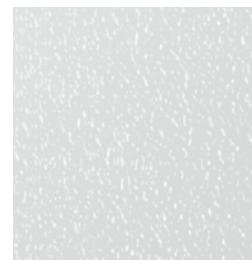
Decorative glass features unique textures that help maximize privacy while allowing in ample natural light. Tinted glass helps control solar heat gain while reducing glare and visibility into your home.



⊕ Rain



⊕ Glue Chip



⊕ Obscured



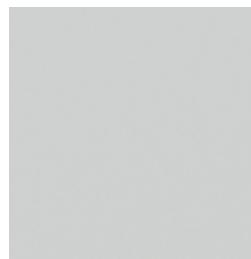
⊕ Flemish



⊕ Delta Frost



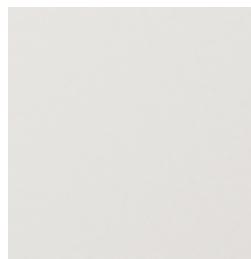
⊕ Reed



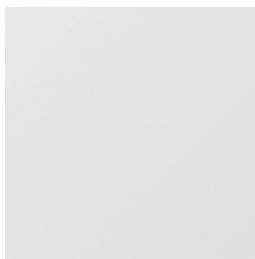
⊕ Satin Etch



⊕ Solarcool® Bronze



⊕ Bronze Tint



⊕ Gray Tint

KEY

⊕ Standard ⊕ Optional

03

Select Your Design Options

Bring your vision to life with a variety of colors and hardware options designed to match colors and metal finishes unique to your home.

Select from these options to customize your ideal window.

VINYL INTERIOR & EXTERIOR COLORS

Virtually maintenance-free beauty and durability with the color molded throughout the vinyl profile.



White

Tan

CUSTOM EXTERIOR COLORS

Add curb appeal with a heat-reflective color coating that resists fading and heat build-up. Interior available in white or tan vinyl.



Cream

Silver
White Vinyl Interior

Tan

Driftwood

Pine



Brick

Chocolate

Bronze

Black



Due to limitations in the printing process, actual colors may vary from printed materials. Please see a sample of the product before making your final color selection.

Hardware Options

CAM LOCKS

Available on Double Hung, Single Hung and Sliding windows, cam locks pull your window frame and sash together for increased security and weather resistance.



✓ White

NESTING CRANK HANDLES

Casement and Awning windows feature a convenient nesting handle that folds neatly away into the base and doesn't interfere with blinds or shades.



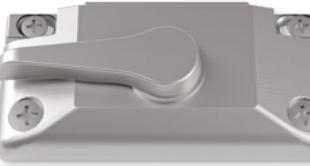
✓ White



✓ Tan



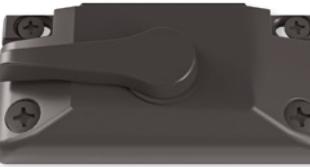
✓ Tan



⊕ Satin Nickel



⊕ Satin Nickel



⊕ Dark Bronze



⊕ Dark Bronze

KEY

Standard Optional

04

Choose Your Grille & Frame Options

Simonton grille profiles and patterns enhance curb appeal and elevate the overall design of your windows and patio doors. From traditional to contemporary to Craftsman home styles, we provide architecturally authentic selections to match any aesthetic.

GRILLE PATTERNS*

Simonton grille profiles and patterns boost curb appeal and elevate patio door design. With authentic styles from traditional to contemporary, plus customizable options, there's a perfect match for any home aesthetic.



COLONIAL

Iconic style of Colonial, Cape Cod, Farmhouse or Victorian homes in multiple lite patterns.



PERIMETER & DOUBLE PERIMETER

Border pattern offering an open view for Prairie, Farmhouse and contemporary homes. Available Double Perimeter pattern works best for larger windows.



VICTORIAN

Ideal for Victorian and Queen Anne architecture, also Craftsman and Farmhouse homes.



PRairie & DOUBLE PRairie

Pattern borders each sash in multiple-lite windows for Prairie, Craftsman and modern design. Available Double Prairie pattern works best for larger windows.



CUSTOM*

Custom grille patterns enhance your home's design and add architectural interest.



NO GRILLE PATTERN

Provides an unobstructed view and works well with all home styles.

GRILLE PROFILES

Grilles are available in various profiles and dimensions and are color-matched to the door's interior and exterior colors.** Easy-care grilles are located between the panes of glass and never require dusting or cleaning.



5/8" FLAT



3/4" CONTOURED



1" CONTOURED

FRAME OPTIONS

Select from one our stucco trim frames or ask your installer what custom trim options they offer with our block and nail fin frames.



BULLNOSE FRAME



1" OR 1-3/8" NAIL FIN

1" nail fin available on Casement/Awning styles only. 1-3/8" nail fin and block frame track fill options available for Casement/Awning styles.



CRAFTSMAN STUCCO FLANGE



BLOCK FRAME

SLOPED SILL OPTION

An optional angled sill improves water runoff efficiency.

*Custom patterns need to be confirmed with a Simonton representative.

**Two-tone exterior color grilles are available with 3/4" and 1" Contoured grille profiles.

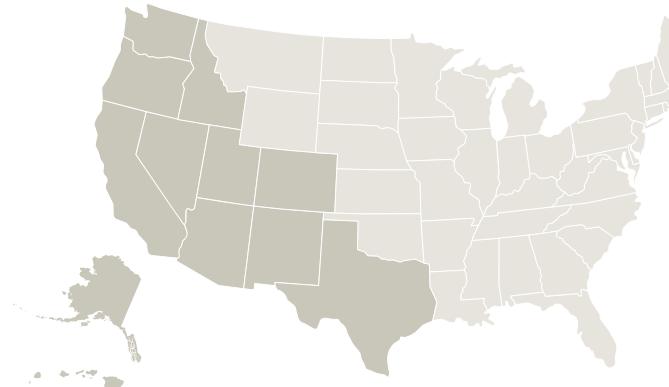
Madeira® Collection

QUICK REFERENCE GUIDE

KEY

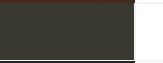
 Standard  Optional

AVAILABLE IN WEST REGION



This product is only available in Arizona, California, Colorado, Idaho, Nevada, New Mexico, Oregon, Texas, Utah, Washington, Alaska and Hawaii.

Available Window Styles	
Double Hung	
Single Hung	
Double Slider	
Single Slider	
3-lite/End Vent Slider	
Casement	
Colonial Casement	
Awning	
Picture	
Specialty Shapes	
Garden*	
Bay	
Bow	

Colors & Finishes	
Vinyl Interior & Exterior Colors	
White	
Tan	
Custom Exterior Finishes	
Cream	
Silver White Vinyl Interior	
Tan	
Driftwood	
Pine	
Brick	
Chocolate	
Bronze	
Black	

Hardware Finishes	
White	
Tan	
Satin Nickel	
Dark Bronze	

Decorative Glass Options	
Rain	
Glue Chip	
Obscured	
Flemish	
Delta Frost	
Reed	
Solarcool® Bronze	
Satin Etch	
Bronze Tint	
Gray Tint	

Single Hung/Slider Features	
Contoured Extruded Lift/Pull Rail	
3/4" Stainless Steel Constant Force Coil	
Corrosion-Resistant Rollers & Track	
Cam Lock	

Casement/Awning Features	
Nesting Crank Handle	
Stainless Steel Hinge System	
Multi-Point Locking System	

Grille Patterns	
Colonial	
Perimeter	
Double Perimeter	
Victorian	
Prairie	
Double Prairie	
Custom	

Grille Profiles	
5/8" Flat	
3/4" Contoured	
1" Contoured	

Frame Options	
Bullnose Frame	
Craftsman Stucco Flange	
Block Frame	
1" or 1-3/8" Nail Fin	
Sloped Sill Option	

Screens	
Rollformed Half or Full Screen (Double Hung & Double Slider)	
Rollformed Half Screen (Single Hung, Single Slider & End Vent)	
Extruded Full Interior Screen (Casement & Awning)	

Screen Mesh	
Fiberglass Screen	
UltraVue® Screen	

KEY

 Standard  Optional

*Custom finishes and ENERGY STAR glass packages are not available.



SCAN TO FIND
YOUR PERFECT
WINDOW & DOOR



Simonton Madeira Collection Customer Rating: 4.6/5 Stars
(as of 9/25)

Visit Simonton.com/Madeira to learn more about Madeira windows
and read independent homeowner reviews.



Part of the **Cornerstone Building Brands** family,
the #1 manufacturer of windows in North America.



The information contained is current at the time of printing. Changes to the product(s) may have been made since publication. Not all product styles and options available in all areas. Please consult your sales representative prior to purchasing. Due to limitations in the printing process, actual colors may vary from printed materials. Please see a sample of the product before making your final color selection.

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Impressive Inside & Out™